

**Garant**

**Indexable insert for turning CC.T 09T304, for finish machining, Grade: HB7130-2**

**Order data**

Order number	260058 HB7130-2
GTIN	4062406750121
Item class	21G

**Technical description**

ISO code indexable insert	CCMT 09T304
Cutting speed $v_c$ main application	80 - 270 m/min
Tool material	Carbide
Chip breaker	VS
Grade	HB7130-2
Corner radius	0.4 mm
Cutting depth $a_p$	0.2 - 2.5 mm
Cutting conditions	slightly interrupted
Tolerance	M
Feed $f$	0.1 - 0.3 mm/rev.

Number of changes/inserts	2
Main application	M
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning